



How to Submit Pack Spec for Leased - Returnable

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External

Preparation: Before Starting...

- **Note:** Before starting pack spec, please prepare all necessary information regarding...
 - Part(s): Part Image(s), Dimensions, Weight, Pieces/Container, Annual Volume.
 - Primary Container (optional): Container Image(s), Dimensions, Weight, Packaging Material Spec Details, PCR Content %.
 - Dunnage (optional): Dunnage Image(s), Quantity, Weight, Packaging Material Spec Details, PCR Content %.
 - Returnable Container: Container Type, Standard Dimensions, Weight, Packaging Material Spec Details.
 - Returnable Dunnage (optional): Dunnage Image(s), Quantity, Weight, Packaging Material Spec Details.
 - Unit Load: Unit Load Image(s), Dimensions.
 - Sample of Shipping Label/Part Label.

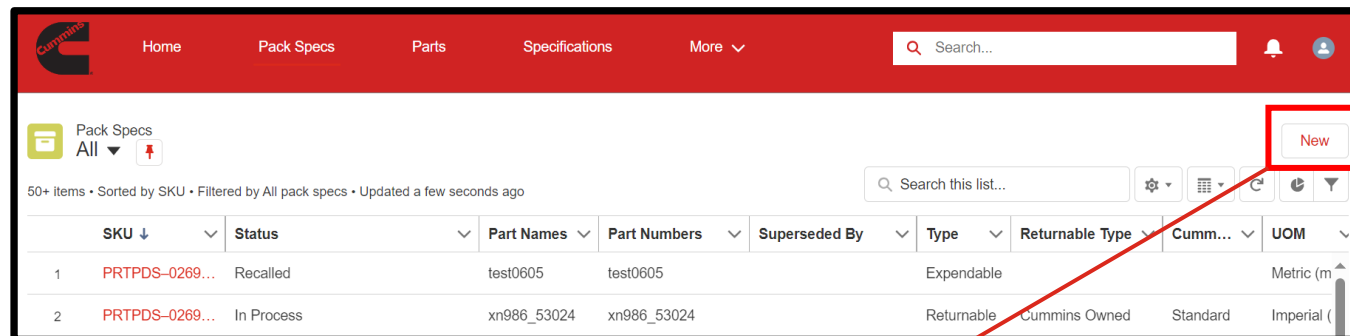
Creating a New Pack Spec

- Click on the **Pack Specs** tab on the home page



2) Visit the **Pack Specs** tab to create and submit the packaging specification details for your parts

- Click **New** to create a new pack spec/PDS (Packaging Data Sheet)



New

Leased Returnable Containers – Sample Images

Metal Rack



Bulk Container

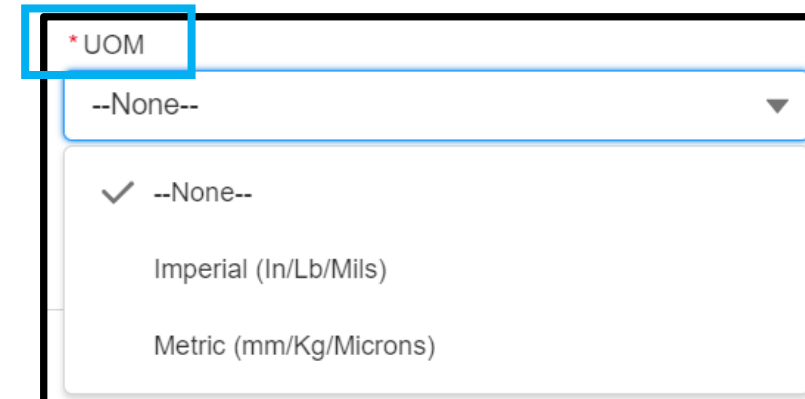
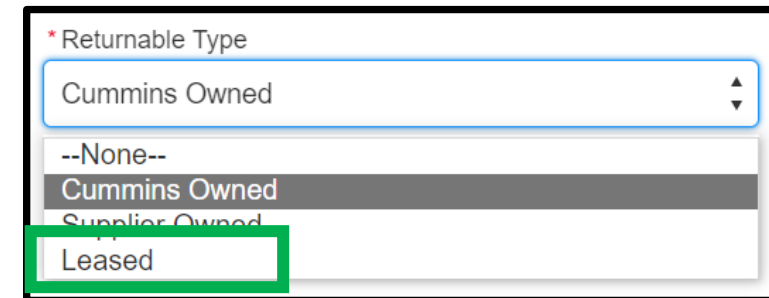
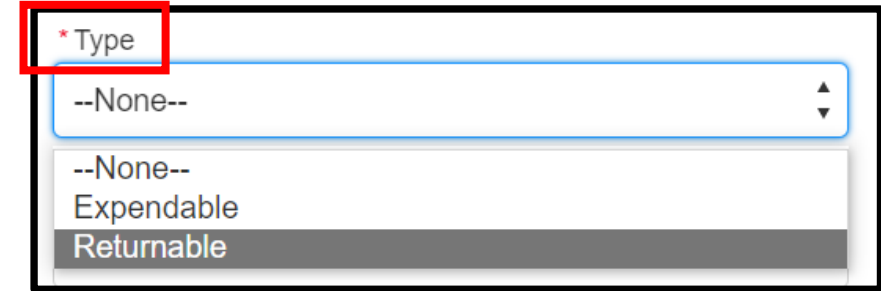


Creating a Returnable Pack Spec

- Select “Returnable” from the packaging **Type** dropdown
 - **Expendable** – single-use packaging (corrugated, paper, paperboard, plastic film, etc.)
 - **Returnable** – reusable packaging (bulk containers, plastic totes, metal, wood)
- ☐ **Cummins owned**
 - Standard; Bulk Container, Totes, Plastic Pallet, Top Cap
 - Customized; Returnable packaging solution which are tailored to specific part/site/supplier requirements.
- ☐ **Supplier owned**; Assets are owned by suppliers and utilizes CMI returnable loop system
- ☐ **Leased**; Assets are owned by third party companies, and utilizes CMI returnable loop system

- Select preferred unit of measure from the **UOM** dropdown to enter the information.
 - **Imperial** – In/Lb/Mils
 - **Metric** – mm/kg/Microns
- Click “Next” →

Next



Parts

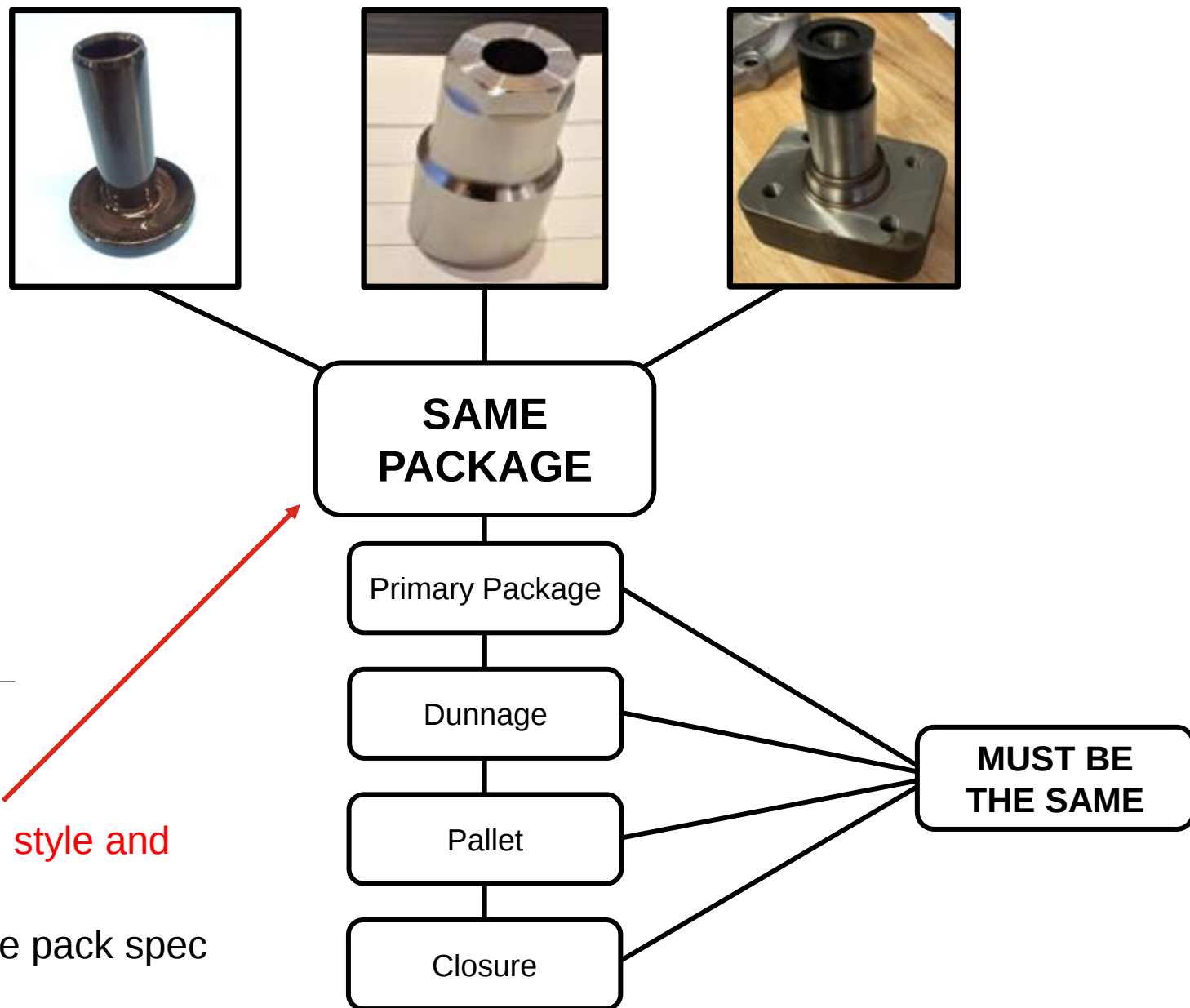
When adding one and multiple parts together

Adding One Part

- Prepare digital photos or graphics of the part
- Dimensions, Weight, Pieces/container (Expendable), Pieces/container (Returnable), Annual volume

Adding Multiple Parts

- Be sure to maintain the same packaging style and materials for all parts
 - Add as many parts as desired to one pack spec



Add New vs. Select Existing

- Click **Add New Part** when adding a part for the first time
 - Please complete the mandatory details
 - Use **help text** to find out more details on necessary information

- **Select Existing** – previously saved parts can be searched from the parts repository and can be added to a pack spec

- Click “Add” to proceed

Previous

Add



Parts

▼ Pack Spec - Part

Add multiple parts to this Pack Spec only if you are using the same Packaging materials and packing style. If not, please create a separate Pack Spec.

Add New Part

Select Existing

Edit Part

Delete Part

* Part Number

* Part Name

* Length (in)

* Width (in)

* Height (in)

* Weight (lb)

* Pieces/Container (Expendable)

* Pieces/Container (Returnable)

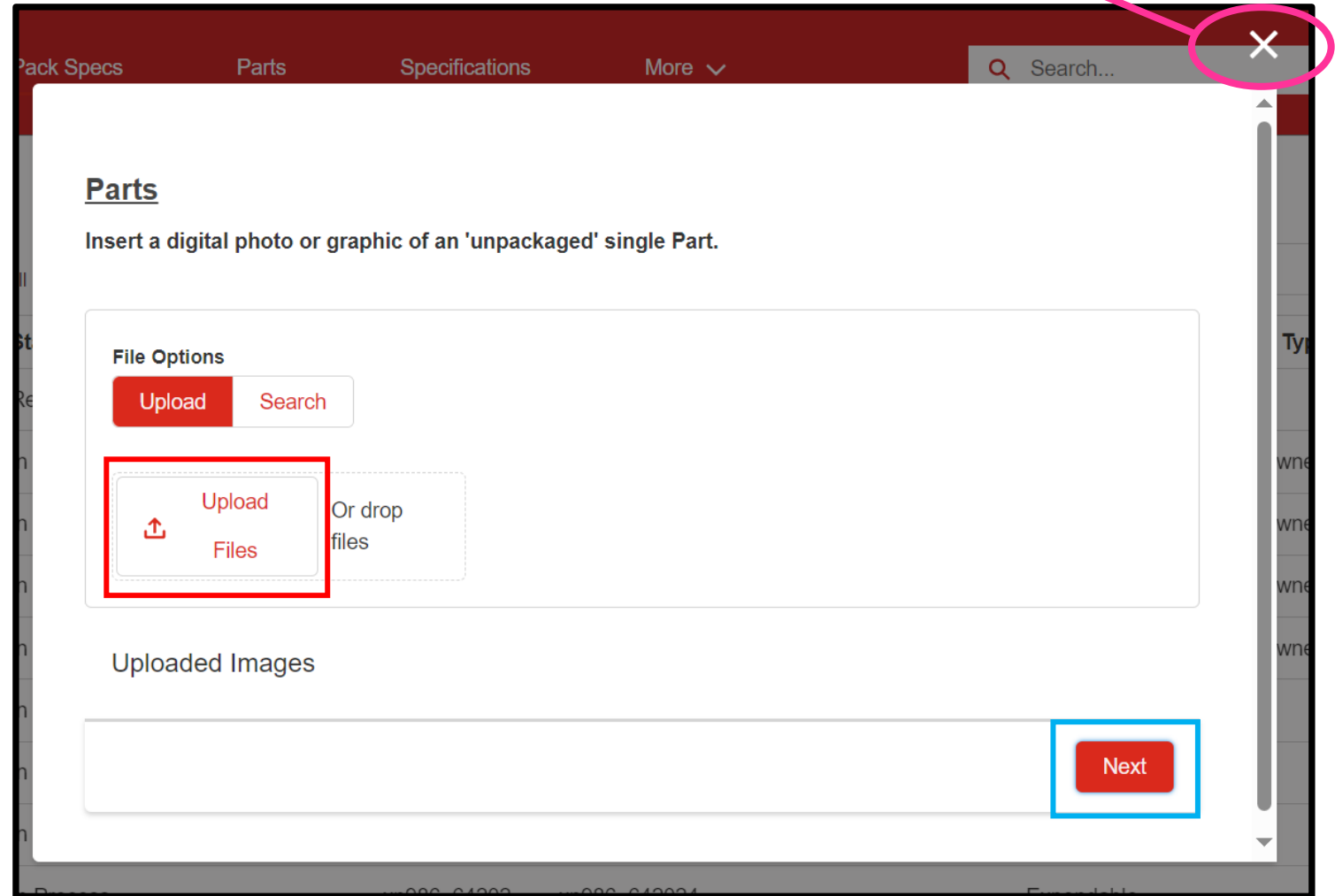
* Annual Volume

Upload Part Images

Note: You can close the window at any point; all information will be saved

- **Upload** part image(s)

- Click **Next** to proceed



The screenshot shows a web application interface for uploading part images. At the top, there is a navigation bar with tabs: 'Pack Specs', 'Parts', 'Specifications', and 'More'. A search bar is located on the right side of the navigation bar. A pink callout box points to a close button (X) in the top right corner of the application window. The main content area is titled 'Parts' and contains the instruction: 'Insert a digital photo or graphic of an 'unpackaged' single Part.' Below this, there is a 'File Options' section with two buttons: 'Upload' (highlighted in red) and 'Search'. Under the 'Upload' button, there is a dashed box containing an upload icon, the text 'Upload Files', and the text 'Or drop files'. A red rectangle highlights this dashed box. Below the 'File Options' section, there is a section titled 'Uploaded Images' which is currently empty. At the bottom right of the main content area, there is a red button labeled 'Next', which is highlighted with a blue rectangle.

Add Multiple Parts

Parts

✓ Pack Spec - Part

Add multiple parts to this Pack Spec only if you are using the same Packaging materials and packing style. If not, please create a separate Pack Spec.

Add New Part

Select Existing

Edit Part

Delete Part

- Repeat instructions from pages 6-8 to add as many parts as needed

- Click “Next” to proceed

Previous

Next

Receiving Location

- Enter a plant name or location, and hit “Enter” key

Or

- Select a country, state, and/or city from the dropdowns provided
- Select **Next** to proceed

Previous

Next

Receiving Locations

▼ Search Location

You can add multiple Cummins locations only if the Packaging material and packing style remains the same for all selected locations. If not, please create a separate Pack Spec

 Search Locations

Search when location hits the 'enter' key

Country

Select Country ▼

State

Select State ▼

City

Select City ▼

Receiving Location

Note: You can close the window at any point; all information will be saved

- **Add** multiple Cummins locations if needed

Packaging material and style must remain the same for all additional locations

- **Delete** selected locations if needed

- Click **Next** to proceed

Receiving Locations

▼ Receiving Locations

You can add multiple Cummins locations only if the Packaging material and packing style remains the same for all selected locations. If not, please create a separate Pack Spec

Add Location(s) **Delete Selected Location(s)**

Locatio... ▼	City ▼	State ▼	Country ▼	Street ▼	Postal ... ▼
☐ CDJ_Cummins Japan, Ltd - Tokyo, Japan , Tokyo , Tokyo	Tokyo		Japan		

Previous **Next**

Placing Parts in Returnable Container

Pack Spec - Returnable

* How are parts placed in the Returnable container (Tote/Bulk/Custom RET container)?

- ☒ Parts are placed inside Expendable Primary packaging and Returnable container is used as Secondary
- ☐ Parts are placed directly inside the Returnable Container

Option 1:

Go to [Types of Expendable Primary Containers](#)



Parts are packed into an expendable container, which is placed inside a returnable container, **with or without dunnage.**

Option 2:

Go to [Leased Returnable Containers – Sample Images](#)



Parts are packed directly into a returnable container, **with or without dunnage.**

Types of Expendable Primary Containers - Sample Images and Necessary Info

Corrugated Box	Paper Board Box
	
• External Dimensions & Tare Weight? • Flute Configuration? • Burst/ECT? • Container Style? • Corrugated Type? • PCR Content%	• External Dimensions & Tare Weight? • PCR Content%

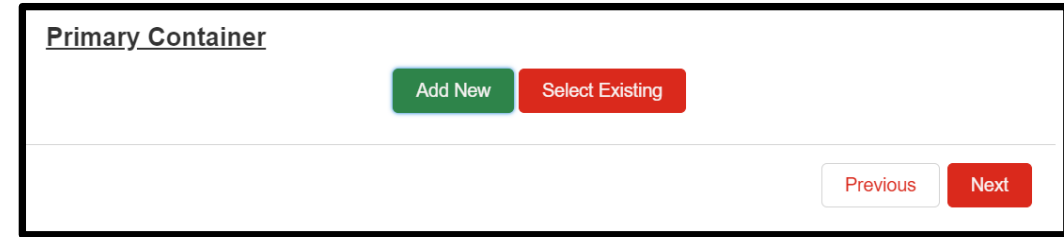
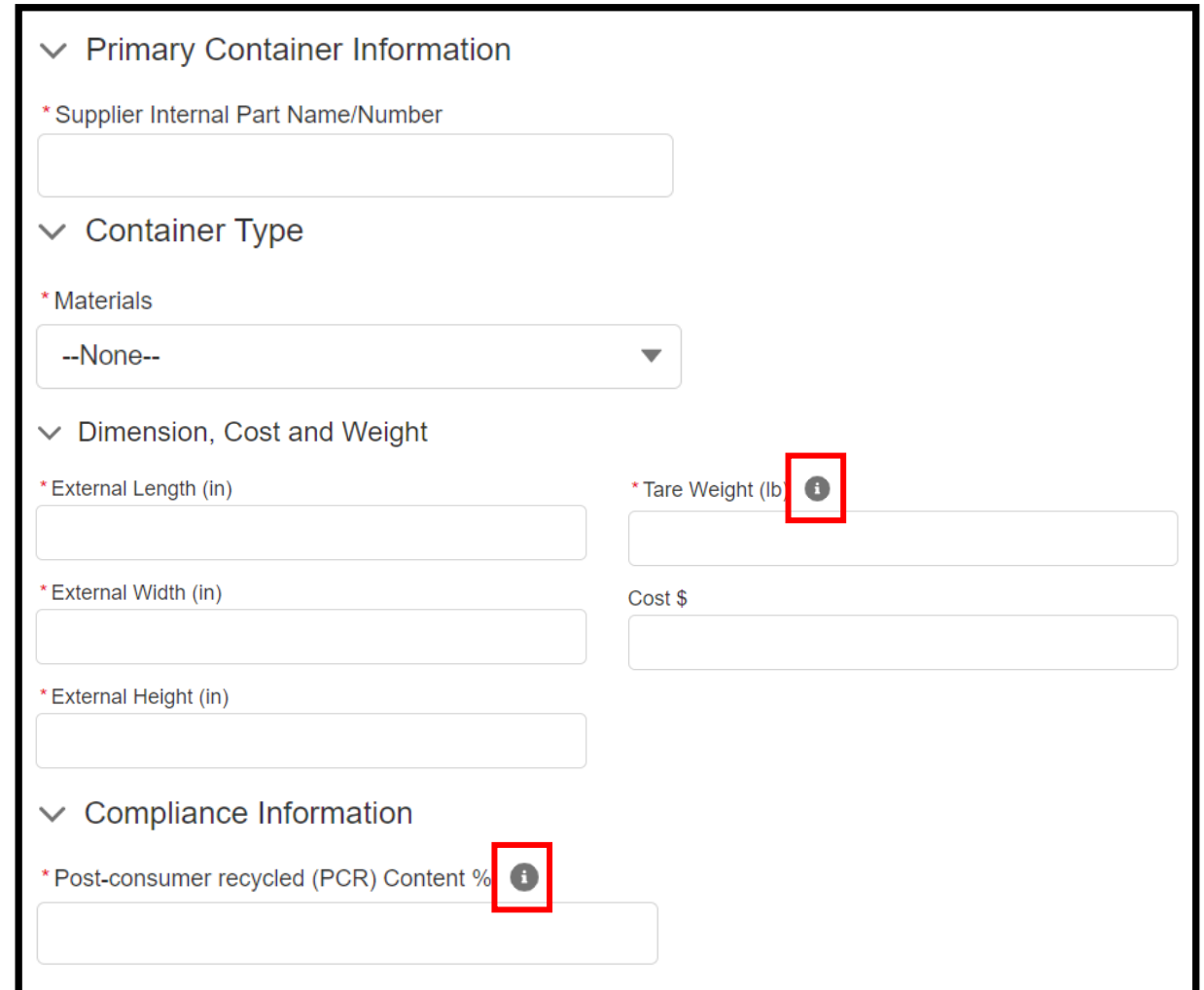
PCR Content

- **Post-Consumer Recycled (PCR) Content %**
 - Details required regardless of packaging material
- Ask your supplier about PCR Content % information
 - If PCR is 0%, enter this value and proceed
 - If PCR > 0%, enter this value and provide evidence

The screenshot shows a form field titled '* Post-consumer recycled (PCR) Content %' with an information icon (i) to its right. A red arrow points from the text 'enter this value' in the list to the input field. Another red arrow points from the text 'provide evidence' in the list to a note box within the information popup. The popup contains the following text: 'Indicate PCR content% present in the material. Add '0' if there is no PCR content.' followed by a note in a red-bordered box: 'Note: For any PCR content present in the packaging material, you need to provide PCR certificate/Specification sheet/ screenshot showing the presence of PCR.'

Adding a Primary Container

- Click **Add New** when adding a primary container for the first time
 - Please complete the mandatory details
 - Use **help text** to find out more details on necessary information
- Select Existing** – previously saved containers can be searched and can be added to a pack spec
- Click “Next” to proceed

A rectangular button bar containing two buttons. The left button is light gray with the text 'Previous' in red. The right button is red with the text 'Next' in white.A header section for the 'Primary Container' form. It has a title 'Primary Container' on the left. In the center, there are two buttons: 'Add New' (green) and 'Select Existing' (red). On the right, there are two buttons: 'Previous' (light gray) and 'Next' (red).A form titled 'Primary Container Information' with several sections. The 'Container Type' section has a dropdown menu currently showing '--None--'. The 'Dimension, Cost and Weight' section contains input fields for 'External Length (in)', 'External Width (in)', 'External Height (in)', 'Tare Weight (lb)', and 'Cost \$'. The 'Compliance Information' section has an input field for 'Post-consumer recycled (PCR) Content %'. Red boxes highlight the information icons (i) next to the 'Tare Weight (lb)' and 'Post-consumer recycled (PCR) Content %' fields.

Upload Primary Container Images

Note: You can close the window at any point; all information will be saved

- **Upload** primary container image(s)
- Click **Next** to proceed

The screenshot shows a web application interface for uploading primary container images. At the top, there is a dark red navigation bar with links for 'Pack Specs', 'Parts', 'Specifications', and 'More'. A search bar is located on the right side of the navigation bar. The main content area is titled 'Primary Container' and contains the instruction 'Please upload primary container image here.' Below this, there is a 'File Options' section with two buttons: 'Upload' (highlighted with a red box) and 'Search'. Under the 'Upload' button, there is a dashed box containing an upload icon and the text 'Upload Files' (highlighted with a red box), and to its right, the text 'Or drop files'. Below the 'File Options' section, there is a section titled 'Uploaded Images' which is currently empty. At the bottom right of the main content area, there is a red 'Next' button (highlighted with a blue box). A pink callout box with a close button (X) is located in the top right corner of the application window.

Upload PCR Content % Images

If PCR% > 0...

- Upload image(s) of PCR Certificate/Material Spec details
- Click [Next](#) to proceed

Primary Container

Please upload Primary container PCR Certificate / Material Spec Details image here.

File Options

Upload

Search

Upload

Files

Or drop files

Uploaded Images

Next

Review Details

- Click **Replace** to replace the primary container and revise container details
- Click **Next** to proceed

Primary Container

Replace

▼ Container Type

Spec Name
rjh_1

Container Type
Corrugated Box

Container Style
Regular Slotted (RSC)

Flute Configuration
C

Corrugated Type
Single Wall-3 layer

Burst/ECT
32

▼ Dimension, Cost and Weight

External Length
8

External Width
6

External Height
8.5

Tare Weight
0.25

Cost \$
0

▼ Compliance Information

Post-consumer recycled (PCR) Content %
25

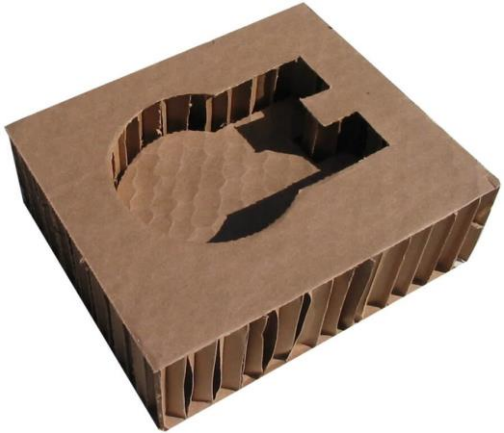
Previous

Next

Types of Expendable Dunnage – Sample Images and Necessary Info

Airbag Pillow	Antistatic Bag	Bubble Wrap	Clear Plastic Bag – No VCI
			
▪ Material Type? ▪ Weight? ▪ Thickness of Material? ▪ Quantity/Container? ▪ PCR Content % ▪ Material Composition?	▪ Material Type? ▪ Weight? ▪ Thickness of Material? ▪ Quantity/Container? ▪ PCR Content % ▪ Material Composition?	▪ Material Type? ▪ Weight? ▪ Thickness of Material? ▪ Quantity/Container? ▪ PCR Content % ▪ Material Composition?	▪ Material Type? ▪ Weight? ▪ Thickness of Material? ▪ Quantity/Container? ▪ PCR Content % ▪ Material Composition?

Types of Expendable Dunnage – Sample Images and Necessary Info

Die Cut	Foam	Instant Expanding Foam	Layer Pad
			
▪ Material Type? ▪ Weight? ▪ Thickness of Material? ▪ Quantity/Container? ▪ PCR Content % ▪ Material Composition?	▪ Material Type? ▪ Weight? ▪ Thickness of Material? ▪ Quantity/Container? ▪ PCR Content % ▪ Material Composition?	▪ Material Type? ▪ Weight? ▪ Thickness of Material? ▪ Quantity/Container? ▪ PCR Content % ▪ Material Composition?	▪ Material Type? ▪ Weight? ▪ Thickness of Material? ▪ Quantity/Container? ▪ PCR Content % ▪ Material Composition?

Types of Expendable Dunnage – Sample Images and Necessary Info

Paper	Partition Assembly	Tray (single use)	VCI
			
- Material Type? - Weight? - Thickness of Material? - Quantity/Container? - PCR Content % - Material Composition?	- Material Type? - Weight? - Thickness of Material? - Quantity/Container? - PCR Content % - Material Composition?	- Material Type? - Weight? - Thickness of Material? - Quantity/Container? - PCR Content % - Material Composition?	- Material Type? - Weight? - Thickness of Material? - Quantity/Container? - PCR Content % - Material Composition?

Add Dunnage

- Select **Yes** to add dunnage
 - Select **No** if dunnage is not needed in this primary container
 - Give a detailed explanation on why no dunnage is required.
 - Answers such as “not applicable” are unacceptable.
 - If selecting **No**, go to [Adding a Returnable Container](#)
-
- Click **Next** to proceed

Dunnage

* Do you want to add Dunnage?

☒ Yes

☐ No

Previous Next

Dunnage

* Do you want to add Dunnage?

☐ Yes

☒ No

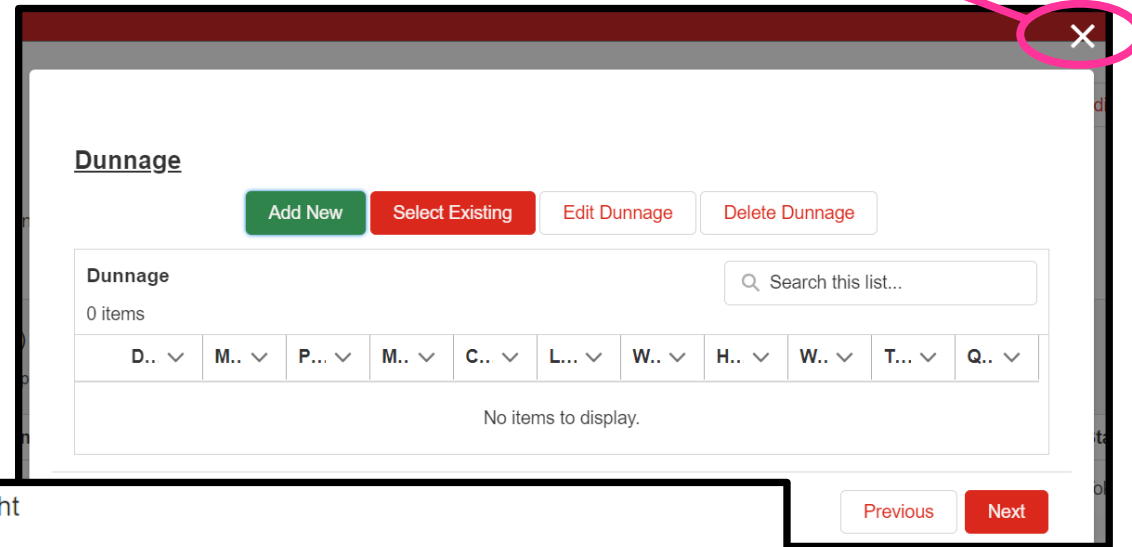
* Please mention why there is no Dunnage required?

Previous Next

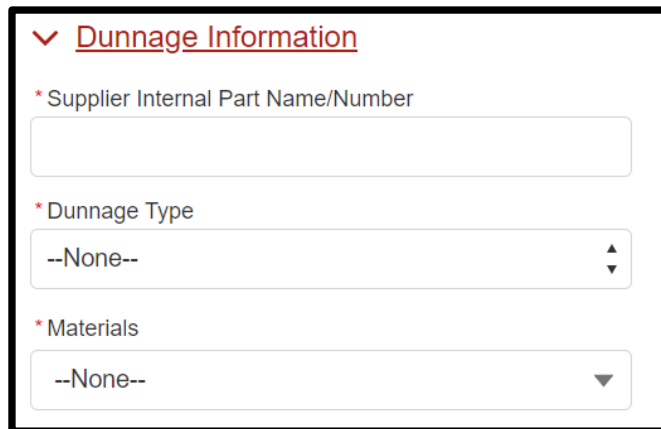
Add Dunnage

- Click **Add New** or **Select Existing** to add dunnage to the pack spec
 - Please enter the mandatory details if adding new dunnage

Note: You can close the window at any point; all information will be saved



The screenshot shows a web application window titled "Dunnage". At the top, there are four buttons: "Add New" (green), "Select Existing" (red), "Edit Dunnage", and "Delete Dunnage". Below these is a search bar with the placeholder text "Search this list...". Under the search bar, it says "0 items". There is a table with columns: D.., M.., P..., M.., C.., L..., W.., H.., W.., T..., Q.., each with a dropdown arrow. Below the table, it says "No items to display." At the bottom right of the window, there are "Previous" and "Next" buttons. A pink circle highlights the close button (X) in the top right corner of the window.



✓ Dunnage Information

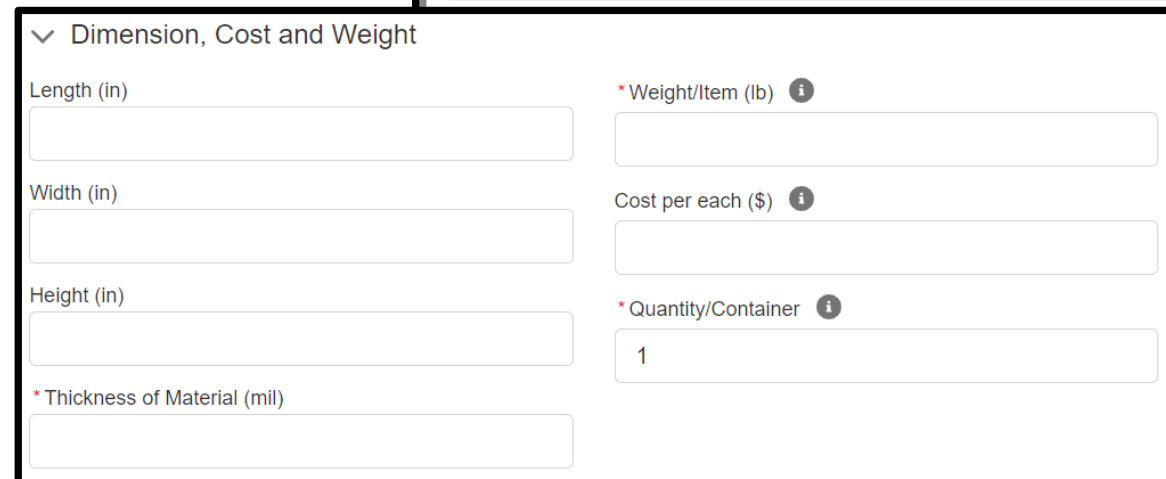
* Supplier Internal Part Name/Number

* Dunnage Type

--None--

* Materials

--None--



✓ Dimension, Cost and Weight

Length (in)

Width (in)

Height (in)

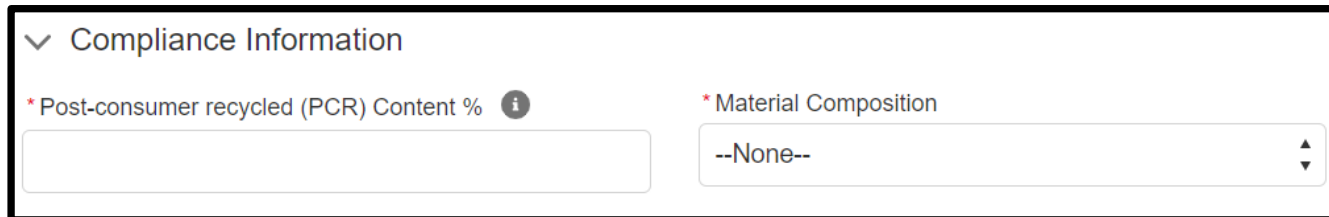
* Thickness of Material (mil)

* Weight/Item (lb)

Cost per each (\$)

* Quantity/Container

1



✓ Compliance Information

* Post-consumer recycled (PCR) Content %

* Material Composition

--None--

- Click "Next" to proceed

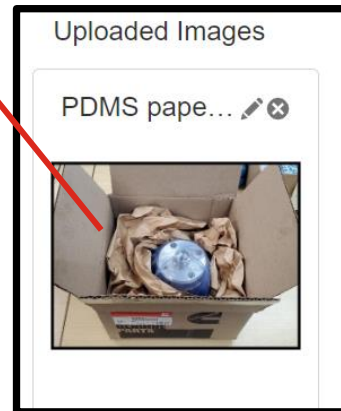


Previous Next

Upload Dunnage Images

- Specify in the text box the number of dunnage items that will occupy the expendable primary container
- Upload** dunnage image(s)
 - Images must display how dunnage is arranged around part(s) within the container

- Click **Next** to proceed



Dunnage

* Quantity/Container

Previous Next

Dunnage

Please upload Internal Dunnage Image(s) here.

File Options

Upload Search

Upload Files Or drop files

Uploaded Images

Next

Adding a Returnable Container

- Click **Select Existing**
- Click **Next**

Returnable Container

Select Existing Delete Container

Returnable Container(s) Search this list...

0 of 0 items • 0 items selected

M..	D..	R..	T...	L...	W..	H..	C..	W..	P...	C..
-----	-----	-----	------	------	-----	-----	-----	-----	------	-----

No items to display.

Previous Next

- Select a returnable container type from the ***Materials** dropdown
- Click **Next**

Returnable Container

Container Type

*Materials

--None--

✓ --None--

Metal Rack

Bulk Container

Previous Next

Adding a Returnable Container

- Select one or more leased returnable containers from the options provided
- Click **Next**

Returnable Container

Matching Specifications

2 of 2 items • 0 items selected

M...	C...	R...	Tr...	V...	L...	W...	H...	C...	W...
☐	Metal Rack	MB5 Galvanized metal - North America	58"x45"x43"	Good Pack	0	0	0	0	
☐	Metal Rack	MB5 Galvanized metal - North America	58"x45"x7"	Good Pack	0	0	0	0	

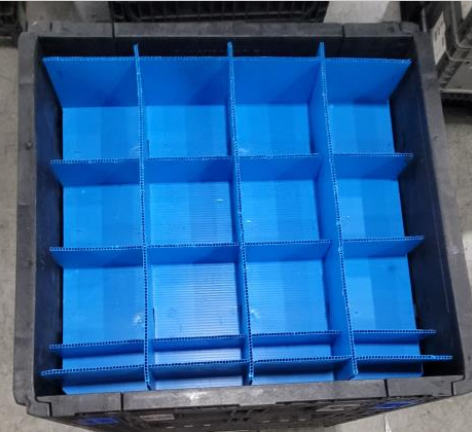
Returnable Container

Matching Specifications

2 of 2 items • 0 items selected

M...	C...	R...	T...	V...	L...	W...	H...	C...	W...
☐	Bulk Container	IsoBin 30 - 44.9" x 46.9" x 29.9"	North America	Chep	0	0	0	0	
☐	Bulk Container	IsoBin 33 - 44.9" x 46.9" x 33.3"	North America	Chep	0	0	0	0	

Returnable Dunnage

Dunnage Foam	Dunnage Plastic	Dunnage Wood	Tray (multi-use)
			
▪ Weight? ▪ Quantity/ Container? ▪ Thickness?	▪ Weight? ▪ Quantity/ Container? ▪ Thickness?	▪ Weight? ▪ Quantity/ Container? ▪ Thickness?	▪ Weight? ▪ Quantity/ Container? ▪ Thickness?

Returnable Dunnage?

Note: You can close the window at any point; all information will be saved

- Select **Yes** to add returnable dunnage
 - Select **No** if dunnage is not needed in this returnable container
 - Give a detailed explanation on why no dunnage is required.
 - Answers such as “not applicable” are unacceptable.
 - If selecting No, go to [Backup Expendable Solution?](#)
-
- Click **Next** to proceed

The screenshot shows a web form titled "Returnable Dunnage". At the top right, there is a close button (X) circled in pink, with a pink callout box containing the note: "Note: You can close the window at any point; all information will be saved". The main question is "Do you want to add Dunnage?". Below it are two radio button options: "Yes" (circled in red) and "No" (circled in blue). Below the "No" option is a text input field with the label "* Please mention why there is no Dunnage required?". At the bottom right, there are two buttons: "Previous" and "Next" (circled in blue).

Adding Returnable Dunnage

- Click **Add New** or **Select Existing** to add dunnage to the pack spec
 - Select which type of dunnage you would like to add
- Please enter the mandatory details if adding **returnable** dunnage

The image shows a web form for adding dunnage. At the top, there is a dropdown menu labeled '* Dunnage Type' with '--None--' selected. Below this is a section titled 'Dimension, Cost and Weight' which contains several input fields: 'Length (in)', 'Width (in)', 'Height (in)', and '* Thickness of Material (mil)' on the left; and '* Weight/Item (lb)', 'Cost per each (\$)', and '* Quantity/Container' on the right. The 'Quantity/Container' field has the value '1' entered. Information icons are present next to the weight, cost, and quantity fields.

The image shows a screen titled 'Returnable Dunnage'. At the top, there are four buttons: 'Add New' (green), 'Select Existing' (red), 'Edit Dunnage' (white), and 'Delete Dunnage' (white). Below this is another section titled 'Returnable Dunnage' with a question '* Which type of Dunnage you want to add?'. There are two buttons: 'Expendable' (green) and 'Returnable' (red). A green arrow points from the 'Expendable' button to the text in the list below.

- If adding **expendable** dunnage, refer to [Add Dunnage](#) for necessary details.
- Click “Next” to proceed

The image shows two buttons: 'Previous' (white) and 'Next' (red).

Adding Returnable Dunnage

- Add more dunnage if necessary
- Click **Next** to proceed
- **Upload** dunnage image(s)
- Click **Next** to proceed

Returnable Dunnage

[Add New](#) [Select Existing](#) [Edit Dunnage](#) [Delete Dunnage](#)

Dunnage

1 of 1 item • 0 items selected

	D.. ▾	M.. ▾	P.. ▾	M.. ▾	C.. ▾	L... ▾	W.. ▾	H.. ▾	W.. ▾	T... ▾	Q.. ▾
☐	Dunnage Foam	Dunnage Foam	0%		0	0	0	0	0.1	200	1

[Previous](#) [Next](#)

Returnable Dunnage

Please upload Internal Dunnage Image(s) here.

File Options

[Upload](#) [Search](#)

[Upload Files](#) Or drop files

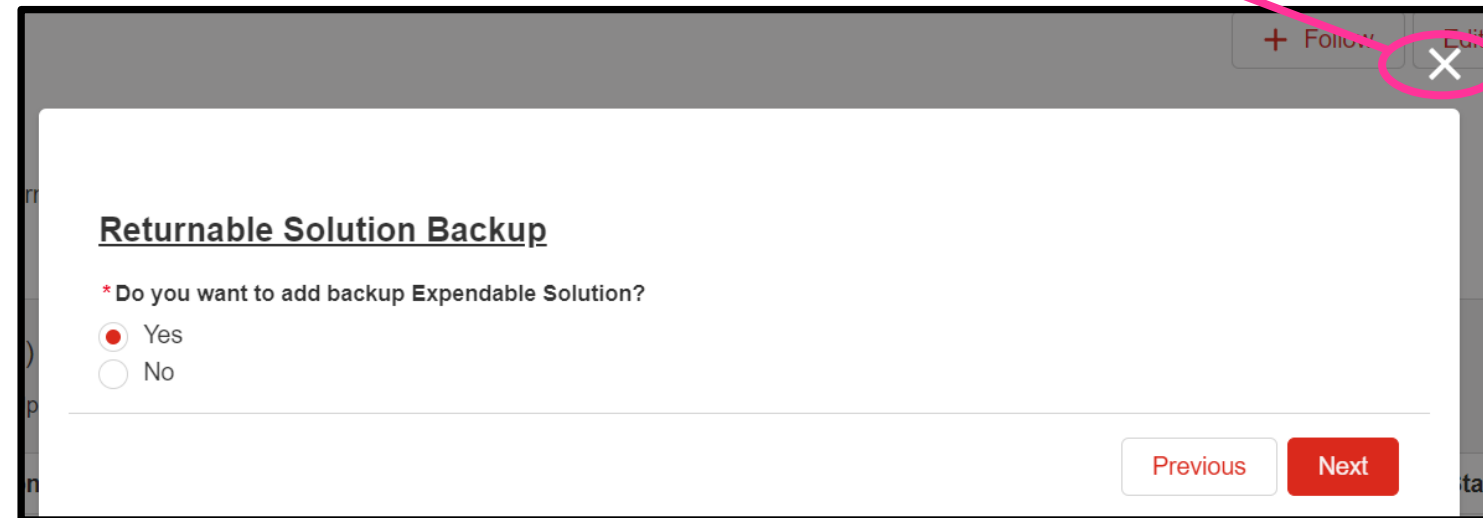
Uploaded Images

[Next](#)

Backup Expendable Solution?

- Select **Yes** if you would like to add a backup expendable packaging solution
 - Note: some Cummins locations require a backup solution.
 - Contact your site's packaging engineer to confirm that location's requirements.
 - **If adding backup solution:** please refer to our work instructions on how to submit an expendable pack spec - <https://supplier.cummins.com/packaging-packaging-data-sheet-pds-guidance>
- Click "Next" to proceed

Note: You can close the window at any point; all information will be saved



The screenshot shows a web form titled "Returnable Solution Backup". At the top right, there is a close button (an 'X' icon) which is circled in pink. A pink callout box points to this button with the text: "Note: You can close the window at any point; all information will be saved". The form content includes the heading "Returnable Solution Backup", a question "* Do you want to add backup Expendable Solution?", and two radio button options: "Yes" (which is selected) and "No". At the bottom right of the form, there are two buttons: "Previous" and "Next".

Preservation and Compliance

Enter all mandatory details by selecting from the dropdown options

Note:

- Preservation requirements
 - First fit Parts: **Minimum – 6 months**
 - Aftermarket Sites: **Minimum – 18 months.**

Note: You can close the window at any point; all information will be saved

The screenshot shows a web application interface for 'Pack Specs'. The main form is titled 'Pack Spec' and contains a section 'Preservation & Compliance Information' with three dropdown menus: '* Performance Validation', '* Preservation', and '* Number of Month Preservation'. Each dropdown currently shows '--None--'. Three callout boxes provide instructions for these fields:

- * Performance Validation:** Make a selection to indicate which type of validation testing was successfully performed.
- * Preservation:** Indicate the standard reference utilized in the design of the part packaging system proposal and use of any active packaging components (desiccant, VCI, etc).
- * Number of Month Preservation:** Indicate the number of months of part preservation and stable shelf life that can be achieved through the use of protective active packaging components.

The top navigation bar includes 'Pack Specs', 'Parts', 'Specifications', and 'More'. A search bar is on the right, and a close button (X) is highlighted in a pink circle with a line pointing to the note above.

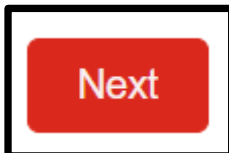
Unit Load Info

Enter external dimensions as shipped

- This can be subjective as to how you are shipping to us. For example:
 - Pallet + boxes stacked
 - Returnable Container
 - Just a Primary Container

- **Upload** image(s) of unit load ready for shipment

- Click “Next” to proceed



Unit Load Dimensions

Enter external dimension as shipped: Unit load (Pallet + Boxes stacked) or Returnable container or Primary

* Unit Load External Length (in)

* Unit Load External Width (in)

* Unit Load External Height (in)

Unit Load/Image As Shipped

Please upload unit load/image as shipped here.

File Options

Upload Search

Upload Files

Or drop files

Uploaded Images

Unit load



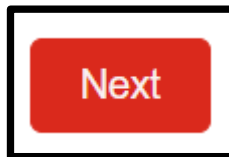
Unit load



Shipping and Part Label

- **Upload** shipping or part label image(s)

- Click “Next” to proceed



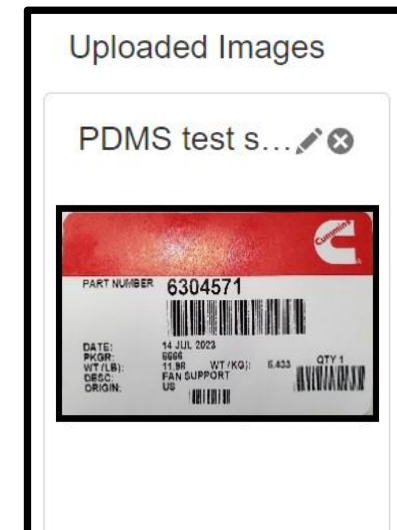
Shipping and Part Label

Insert image displaying the format and data content compliant with Cummins Global Packaging Standard.

File Options

Upload Search

Upload Files Or drop files



Review and Submit

Note: You can close the window at any point; all information will be saved

To Submit the Pack Spec...

- Select **Submit Now**
- Click “Next” to submit



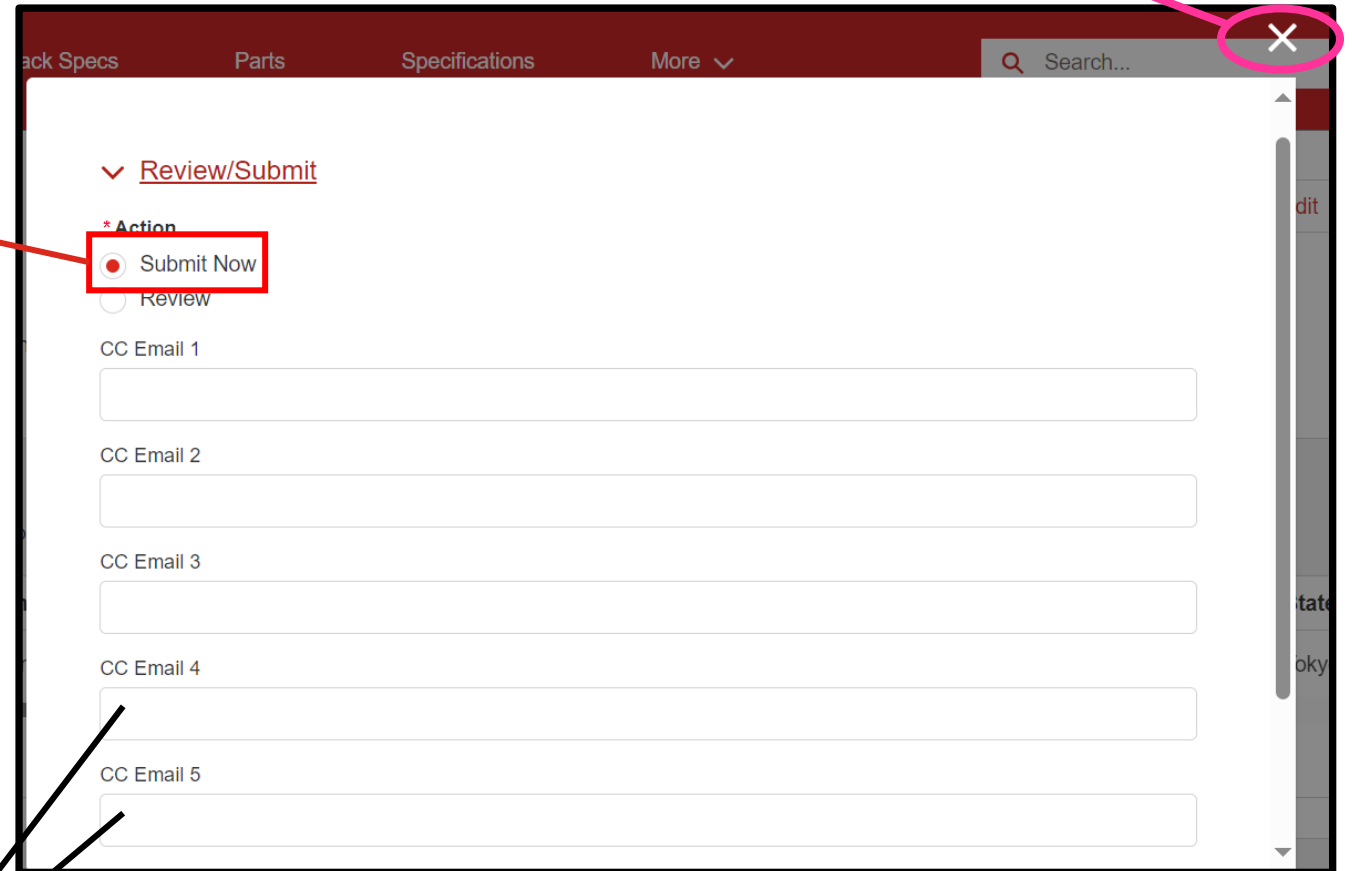
Previous Next

To Save All Information without submitting...

- Select Review
- Click “Next” or exit out of this page



Previous Next



Pack Specs Parts Specifications More ▾

Search...

▼ Review/Submit

* Action

☒ Submit Now

☐ Review

CC Email 1

CC Email 2

CC Email 3

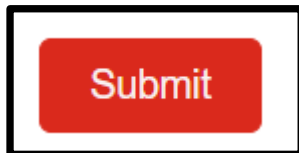
CC Email 4

CC Email 5

*Optional: Enter the email ID of anyone wished to be looped into and notified of this pack spec

Review and Submit

- Review the pack spec **summary**
- Please provide comments toward the spec approver
- Click “Submit”



New Pack Spec Creation

You are about to submit the Pack Spec for the approval, please verify all you information before you submit.

▼ Summary

SKU: PRTPDS-027083

Type: Returnable

Supplier ID: 1234567890

* Comments

Submit

Recall and Edit Pack Spec

Pack Spec
P RTPDS-026872

Version Number 1 Type Returnable UOM Imperial (In/Lb/Mils) Status Pending Approval Submission Date 6/3/2024 Owner Test Supplier

Receiving Locations (1)
1 item • Sorted by Location Name • Updated a few seconds ago

#	Location Name	Status	Approve/Reject Comments	State	City
1	RL-27560 CNGE_Cummins Clovis Natural Gas Engine - Clovis, NM, Clovis, N...	Pending Approval		NM	Clovis

View All

If you wish to make changes to a submitted pack spec:

- Click on **Recall**
- Edit the pack spec and submit again

If you wish to make changes to a pack spec in process:

- Click on **Edit**
- Edit and save or submit pack spec info

If You Have Any Questions

- Select the desired pack spec from the **Pack Specs** tab

Post **Question**

* = Required

* Question (Enter up to 255 characters)

What would you like to know?

Details

If you have more to say, add details here...

To P RTPDS-027406

Ask

	SKU	Status	Part Names	Part Numbers	Superseded By	Type	Returnable Type	Cummins	UOM
1	P RTPDS-027406	Pending Approval	Test0516;test...	Test0516;test 0509		Expendable			Imper
2	P RTPDS-027405	In Process	XYZ	1356		Expendable			Metric
3	P RTPDS-027404	In Process				Expendable			Metric
4	P RTPDS-027351	Recalled	test0620	test0620_2		Expendable			Imper
5	P RTPDS-027296	In Process	xn986_53024	xn986_53024		Returnable	Cummins Owned	Customized	Imper

- Scroll down to the **Question** tab on the right side of the following screen
- Enter a question in the text box provided
- Add details if needed
- Attach image(s)
- Click **Ask** to submit a question to the specified Cummins sites' packaging engineer

